

Page 1 of 1

All amounts are calculated in domestic currency.

from 1/19/2017 to 1/19/2017

CONCLUSIONS

192.0000

BILL OF LADING

No: VIM 497772
Ship Date 16Jan17 at 0:04 From VFW

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

BILL OF LADING

1) Our Order PEC- 3954- 11 Your PO # 34861

ALUMINUM SHEET 6061 T6
.0810 Nom X 48.0000" X 144.0000"

Heat Number	Tag No	Quantity	PCS	Net Wt	Gr	LBS
RA27997	576311	192.00 SFT	4	218		365

Tags	PCS	Net Wt	Gr	LBS
1	4	218		365

Heat Number RA27997 *** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*** POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

*** FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

*** WE HAVE IT! *** TEL. 800-926-2600 ***

Page: 1 continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIAUX NA
4700 BOIS FRANC
ST. LAURENT, QC H4S 1A7
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 497772
Ship Date 16Jan17 at 0:04 From VFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

NOS HEURES DE CUEILLETTE SONT DU LUNDI AU VENDREDI
DE 8H30 A 12H00 ET DE 13H00 A 16H30.
CUSTOMER PICK-UP HOURS ARE MONDAY TO FRIDAY
FROM 8:30 AM TO NOON AND 1:00 PM TO 4:30 PM.

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

2097

DAS
48
9-89

1710130

Henan Xindatong Aluminum Industry Co., Ltd.

MILL TEST CERTIFICATE

Name	Lot No.	Size of Goods (Inch)	Alloy/ Temper	Chemical Composition (%)										Mechanical Properties		Standard
				Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Others		Tensile Strength (MPa)	Elongation (%)	
												Each	Total			
6061 T6 ALUMINUM SHEET ASTM B209, AMS 4027N and AMS-QQ- A-250/11	RA27997	0.08"x48"x144"	6061 T6	0.296	0.495	0.267	0.089	0.992	/	0.0283	0.107	0.05	0.15	295	11.5	GB/T3880-2012
3003 H14 ALUMINUM SHEET ASTM B209	Z-1601N3046	0.032"x48"x96" 0.032"x48"x120"	3003 H14	0.094	0.572	0.09	1.027	0.004	0.0046	0.031	0.0087	0.05	0.15	167	18	GB/T3880-2012
	Z-1601N3045	0.040"x48"x96"	3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	164	23	
		Z-1601N3044	0.040"x48"x120"	3003 H14	0.09	0.517	0.081	1.007	0.0036	0.0053	0.017	0.0083	0.05	0.15	152	25
			0.125"x48"x96" 0.125"x48"x120"	3003 H14												

L/C REF: IDLC19687

Description of Goods and/or Services:
COVERING 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS.
+ 5.542 METRIC TONS 6061 T6 ALUMINUM SHEET
+ 15.397 METRIC TONS 3003 H14 ALUMINUM SHEET
CIF TORONTO PORT

孙永辉



Inspector: Shao Jiguo

Date: Jan. 26, 2016

Henan Xindatong Aluminum Industry Co., Ltd.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6S.080
 DATE: 16/01/24

PO / BATCH NO.: PO 34861/136632

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 192
 QUANTITY INSPECTED: 192
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080
 THICKNESS RECEIVED: .079
 SHEET SIZE ORDERED: 4x12
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	6061 T6
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	.079
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	AMS-QQ-A-250 / 11 AS printed on Aluminum Sheet
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	Heat # RA27997
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	M6061T6S.080
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	M 136632
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>9-89</u> DATE: <u>16/01/24</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: _____
--	--

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017

PO Print Date 1/6/2017

Page Number 1 of 7

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



JAN 06 2017

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M303R0.500 ✓	303 Round Bar 0.500"	1/12/2017 Yes 1/12/2017		12.00 f ✓	\$4.58 ✓	\$55.00

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$55.00

2	M304R0.375 ✓	304 ROUND BAR 0.375 ✓	1/12/2017 Yes 1/12/2017		12.00 f ✓	\$4.58 ✓	\$55.00
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MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total: \$55.00

SP17-01-11

Note:

1/6/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017

PO Print Date 1/6/2017

Page Number 2 of 7

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

3

M304R1.000

304 round bar 1.00

1/12/2017

Yes

1/12/2017

0.00

f

\$0.00

\$0.00

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

M304R1.000

1/12/2017

12.00

f

\$8.20

\$98.35

1/12/2017

Line Total:

\$98.35

4

M304S18GA

304/316 .050 Sheet

1/12/2017

Yes

1/12/2017

80.00

sf

\$3.99

\$318.93

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION: MIL-S-5059

OR AMS 5513 (304)

OR AMS 5524 (316)

ORASTMA240

OR ASME SA240

Line Total:

\$318.93

Note:

1/6/2017

SP17-01-11



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017

PO Print Date 1/6/2017

Page Number 3 of 7

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

5 M304S20GA 304/316 .040 Sheet 1/12/2017
Yes
1/12/2017

64.00 \$4.25 \$272.27
sf

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total: \$272.27

6 M6061T6B1.000X04.000 6061-T6 Bar 1.00 x 4.00 1/12/2017
Yes
1/12/2017

12.00 \$11.25 \$135.00
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$135.00

Note:

1/6/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017

PO Print Date 1/6/2017

Page Number 4 of 7

Order From :
VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

7 M6061T6B2.000X01.250 ✓ 6061-T6 Bar 2.00 x 1.25 ✓ 1/12/2017
Yes
1/12/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12.00 ✓ \$7.20 \$86.40
f

SP17-0-11

Line Total: \$86.40

8 M6061T6B2.000X08.000 ✓ 6061-T6 BAR 2.00' X 8.00" (CUT IN 4FT SECTION) ✓ 1/12/2017
No
1/12/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8.00 ✓ \$51.68 \$413.40
f B/C

SP17-0-B

Line Total: \$413.40

Note:

1/6/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017

PO Print Date 1/6/2017

Page Number 5 of 7

Order From :

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

VC-COP001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

9 M6061T6R1.000 ROUND BAR 1.00" 1/12/2017
Yes
1/12/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12.00 f \$4.58 \$55.00

SP17-01-11

Line Total: \$55.00

10 M6061T6R1.250 6061-T6 Round Bar 1.250 1/12/2017
Yes
1/12/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12.00 f \$4.58 \$55.00

SP17-01-11

Line Total: \$55.00

11 M6061T6S.080 6061-T6 .080 Sheet 1/12/2017
Yes
1/12/2017

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

128.00 sf \$3.99 \$511.00

recu 192.
SP17-01-19

Note:

1/6/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO34861

Purchase Order Date 1/6/2017
PO Print Date 1/6/2017

Page Number 6 of 7

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total:

\$511.00

12 M7075T6B7.000X2.000

7075-T6 BAR 7.000" X
2.000" (order in billets -
13.375")

1/12/2017

6.70

\$106.12

\$711.00

Yes

f

1/12/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

6 PCS CUT AT 13.375" = TO 6.70 FT

Line Total:

\$711.00

13 M7075T6B3.000x04.000

7075-T6 BAR 3.000' X
4.000" grain along 3"

1/19/2017

12.00

\$82.50

\$990.00

Yes

f

1/19/2017

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: GRAIN DIRECTION ALONG 3"

Line Total:

\$990.00

Note:

1/6/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34861**

Purchase Order Date 1/6/2017
PO Print Date 1/6/2017

Page Number 7 of 7

Order From :

VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

905 669 9444

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

VENDOR'S TRUCK

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB

Chantal Lavoie
10127-2607
Net 30
CAD
FCA - (Free Carrier)

14 71401-45

PROCUREMENT
QUALITY CLAUSES

1/12/2017
No
1/12/2017

1.00



\$0.00

\$0.00

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

Line Total: \$0.00

PO Total: \$3,756.35



Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 1/6/2017